# Selection of "High Performance Work Systems" in U.S. Manufacturing

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## 1 Introduction

A number of studies purport to show that particular human resource practices are complementary and lead to higher firm performance, for example Appelbaum et al. (2000) and Ichniowski et al. (1997). These "high performance work systems" include employee involvement programs like selfmanaged work teams, incentive programs like profit sharing and other human resource practices like formal training programs. This paper analyzes the firm's choice of two important human resource practices: self-managed work teams and formal training programs. The paper shows that the value of individual practices to a firm depends on characteristics of the firm's product market, and on the choice of other practices by the firm. In particular, conditional on the use of training programs, firms that produce custom products value the use of teams more highly than firms that don't produce custom products, and firms value the use of teams and the use of training in a way that is consistent with the two practices being complements.

The paper analyzes a theoretical model and illustrates the mechanism via which the use of two human resource practices (self-managed work teams and formal training programs) increase firm productivity. Analysis of the model gives two main results. First, it shows that self-managed work teams increase productivity of firms with substantial volatility in the types of orders produced, by allowing faster decision making. Second, it shows that for workers in teams, formal training programs increase the accuracy of their information, allowing them to make better choices. These two results form the basis for the paper's two hypotheses. First, firms value teams more when orders are customized to individual customer needs. Second, teams and training programs are complements. The empirical model allows the firm to choose both self-managed work teams and formal training programs simultaneously. The model also allows for the possibility that the two practices are complements, while not requiring that the firm choose "systems" of practices. The empirical results are consistent with the theoretical model, giving further insight into the firm's motivation for selecting high performance work systems.

and Pliskin (1997) allow the firm to choose two individual practices simultaneously. The approach used in this paper allows a richer structure in which practices are chosen simultaneously and observable characteristics can a ect the interaction between choices of practices. This more general model allows the paper to explicitly test the hypothesis that self-managed work teams and formal training programs are complements.

The rest of the paper proceeds as follows. Section 2 presents a theoretical analysis of the firm's decision to use high performance work systems. A model of dynamic decision making under uncertainty is used to analyze the value of using self-managed work teams and formal training programs. Section 3 presents an empirical model that allows the firm to choose multiple practices simultaneously and for those practices to be complements. The section presents two hypotheses based upon the theoretical analysis. The first hypothesis states that self-managed work teams are more valuable to the firm when there is volatility in the types of orders on the firm's production line. The second hypothesis states that self-managed work teams and formal training programs are complements. Section 4 discusses the data set which is based on a large economy wide survey of U.S. manufacturing establishments. The section also discusses the measures that are used to test the hypotheses. Section 5 discusses the empirical results, which give support for the two main hypotheses. Section 6 concludes.

# 2 Theoretical Model

This section presents a model that can be used to determine the value of high performance work systems. The model is based on a dynamic decision making problem under uncertainty (Rustichini and Wolinsky (1995)). The section presents two propositions. The first proposition states that conditional on

power to production line workers. These two propositions form the basis for the hypotheses presented in the next section.

### 2.1 The Model

The firm chooses whether or not to use teams and whether or not to use formal training. I assume that the use of teams corresponds with choosing an "on-line" decision maker (as opposed to an "o -line" decision maker. An on-line decision maker is someone like a production line worker who is physically located on the production line. An o -line decision maker is someone like a production manager or production engineer who is physically located away from the production line (in their o ce for example).<sup>3</sup> while the use of formal training programs increases the accuracy of the information available to the on-line decision maker. The value of some combination of teams and training is denoted,  $V_{MR}$  where M = 1 if teaMs are used and M = 0 if teams are not used, and R = 1 if tRaining is used and R = 0 if training is not used. Whomever the firm gives decision making power to, their problem is as follows:

1. At period t = 0, the firm chooses (M; R) 2 f(0; 0); (1; 0); (0; 1); (1; 1)gto maximize

$$V_{MR} = \sum_{t=0}^{1} \pm_{f}^{t} E(\mathscr{U}_{t}(\mathscr{U}_{t}, S_{t})) j!_{0} : \mathscr{U}_{MRt}, \mathscr{O}_{R})$$
(1)

where  $\pm_f 2(0;1)$  is the firm's discount factor,  $\frac{1}{4}t 2 f_0; 1g$  is the payo in period  $t_{i,2t} 2 f_0; 1g$  is the task choice of the decision maker in period  $t_i s_t 2 f_0; 1g$  is the state of the world in period  $t_i ! t = \Pr(s_t = 1)$  is the firm's belief about the state of the world,  $\frac{1}{4}_{MRt} 2 f_0; 1g$  is the decision maker's signal of the state of the world, and  $c_R 2(0;1)$  is a parameter capturing the amount of noise there is in the decision maker's signal.

2. At the beginning of period *t* the decision maker has a belief about that state of the world, such that  $l_t^{\theta} = \Pr(s_t = 1)$ .

- 3. The decision maker observes a signal of the state of world,  $\mathcal{X}_{MRt}$ , and updates her belief via Bayes' Rules,  $I_t = \Pr(s_t = 1j\mathcal{X}_{MRt}; I_t^{\emptyset})$ .
- 4. Given,  $!_{t_i}$  the decision maker chooses a task,  $i_t$  to optimize

$$U_{t} = \sum_{j=t}^{1} \pm_{d}^{j_{j}} E(\mathscr{U}_{j}(z_{j}; S_{j})j!_{t})$$
(2)

where  $\pm_d 2$  (0;1) is the decision maker's discount rate.

5. The payo at time *t*, is a function of the task and the state.

$$\mathcal{H}_{t}(\dot{z}_{t}; s_{t}) = \begin{cases} 1 \text{ with probability } k \text{ if } \dot{z}_{t} = 0 \\ 0 \text{ with probability } 1_{j} k \text{ if } \dot{z}_{t} = 0 \\ 1 \text{ with probability } !_{t} \text{ if } \dot{z}_{t} = 1 \\ 0 \text{ with probability } 1_{j} !_{t} \text{ if } \dot{z}_{t} = 1 \end{cases}$$
(3)

where k 2 (0, 1) is some constant.

- 6. In the next period, t + 1, the probability the state changes is @ =  $\Pr(s_{t+1} = 1js_t = 0) = \Pr(s_{t+1} = 0js_t = 1) 2(0;:5).$
- 7. The decision maker updates her belief,  $\int_{t+1}^{\theta} = \Pr(s_{t+1} = 1j!_t)$ .

If the firm chooses M = 0, then  $\frac{3}{401t} = \frac{3}{400t} = s_{t_i 2}$ . That is, if no teams are used, the decision maker observes the exact state of the world two periods ago. Adams (2001) shows that there exists an optimal "cuto" strategy. If two assumptions are made, then the value of the firm's choice can be written as follows

$$V_{00} = V_{01} = \frac{1 + (1 \ j \ 2^{\textcircled{R}})^2 + 2k}{4}$$
(4)

where  $\Pr(s_t = 1js_{t_i 2} = 1) = \frac{1+(1i 2^{(0)})^2}{2}$ . The first assumption is that (\*) is small enough that the decision maker never chooses the same task ( $i_t$ ) in every period t. This assumption is made for ease of exposition. The second assumption is that  $\pm_f$  is close to 1. This assumption corresponds to the idea that the firm consider's the "long run" in making its choice about the

best decision maker.<sup>4</sup> Adams (2001) shows that if  $\pm_f$  is close to 1, then it is equivalent to evaluating the decision maker by the "long run" average expected payo . Equation (4) shows that in the long run the o -line decision maker chooses task  $i_t = 1$  half of the time and the state is 1 with probability  $\frac{1+(1i)^2}{2}$ . Note that this probability is decreasing in @. The other half of the time, the o -line decision maker chooses  $i_t = 0$  and the expected payo is k.

If the firm chooses M = 1 and R = 0, then  $\frac{4}{10t} = {}^{o}_{0}\frac{4}{t_{i}} + (1 i ) {}^{o}_{0}(1 i )\frac{4}{t_{i}} + (1 i )$ . If M = 1 and R = 1, then  $\frac{4}{11t} = {}^{o}_{1}\frac{4}{t_{i}} + (1 i ) {}^{o}_{1}(1 i )\frac{4}{t_{i}} + (1 i )$ , where  ${}^{o}_{1} > {}^{o}_{0}$ . The decision maker observes a noisy signal of the previous period's payo where the level of noise depends on whether or not training is also used. Adams (2001) shows that there exists an optimal "cuto" strategy. It is assumed that @ is small enough and  ${}^{o}_{R}$  is large enough that it is *not* optimal for the decision maker to choose the same task  $\frac{1}{ct}$  in every period t. Rustichini and Wolinsky (1995) analyze the case where  ${}^{o}_{1} = 1$ , and show

$$V_{11} = \frac{2N^{\mathscr{B}}k + 1\,i\,(1\,i\,2^{\mathscr{B}})^{N}}{2(N+1)^{\mathscr{B}} + 1\,i\,(1\,i\,2^{\mathscr{B}})^{N}}$$
(5)

where N is the number of times in a row that  $\dot{c}_t = 1$ . The case where  ${}^{\circ}_R < 1$  is left to the appendix.

In summary, the choice of teams is modelled as a choice to use a noisy and indirect signal of the previous periods state as opposed to a noiseless and direct signal of the state two periods ago. The choice of training is modelled as a choice to increase the accuracy of the indirect signal of the state. This representation corresponds with the observation that when teams are used, production line workers are given substantive decision making power over how to run the line (Drago (1995); Levine (1995)). While these workers are right on the production line, they often lack significant levels of education or training. In the model, the on-line decision maker is learning by doing, as the informativeness of the signal she observe depends on the choices she makes. The alternative decision making structure is the more traditional one in which the choice of production method is made by highly trained production managers and production engineers. While these decision makers have

<sup>&</sup>lt;sup>4</sup>Rustichini and Wolinsky (1995) use this idea.

accurate information, that information may be subject to significant delay as these decision makers are not on the production line. Training programs increase the worker's ability to make good choices given the information she observes.

#### 2.2 Results

There are two main theoretical results. The first result states that conditional upon whether training programs are used, teams are more valuable to the firm when the probability that the state will change from period to period is high (*®* is high), relative to the case when the probability that the state will change from period to period is low (*®* is low). The second result states that training increases the value of using teams. These two results are presented as Proposition 1 and Proposition 2, respectively.

**Proposition 1** 1. There exists  $@_L$ ;  $@_H$  such that  $@_L < @_H$  and if  $@_l < @_L$ and  $@_H < @_h$  then

$$V_{10}({}^{\mathscr{B}}_{I}) \; j \; \; V_{00}({}^{\mathscr{B}}_{I}) < V_{10}({}^{\mathscr{B}}_{h}) \; j \; \; V_{00}({}^{\mathscr{B}}_{h}) \tag{6}$$

2. There exists  $\mathscr{B}_{L}^{i}$ ;  $\mathscr{B}_{H}^{i}$  such that  $\mathscr{B}_{L}^{i} < \mathscr{B}_{H}^{i}$  and if  $\mathscr{B}_{I} < \mathscr{B}_{L}^{i}$  and  $\mathscr{B}_{H}^{i} < \mathscr{B}_{h}$  then

$$V_{11}(\mathcal{B}_{l}) \; j \; \; V_{01}(\mathcal{B}_{l}) < V_{11}(\mathcal{B}_{h}) \; j \; \; V_{01}(\mathcal{B}_{h}) \tag{7}$$

Proof. In the appendix.

Part (1) of the proposition states that conditional on *not* using training, the firm values teams relatively higher when @ is relatively large. Part (2) of the proposition states that conditional on using training, the firm values teams relatively higher when @ is relatively large. The proof of this proposition is based upon a result of Rustichini and Wolinsky (1995) which states that @ converges to 0, there is incomplete learning by the decision maker whose information is based upon their action choices (the one with teams in this case). It is shown that for the alternative case (where there is no teams

and information is not conditional on action choices), there is *no* incomplete learning as <sup>@</sup> approaches 0. At the other end, when <sup>@</sup> is large, the delay associated with the o -line decision maker makes her information poor relative to the on-line decision maker.

Intuitively, when <sup>®</sup> is small there is little variation in the state and the o -line decision maker's information remains good. However, the on-line decision maker is learning by doing, the implication of which is that she may get "trapped" making the wrong choice. This occurs because the outcome from that choice is not informing her of the true state, and she does not switch to the correct choice. On the other hand, when <sup>®</sup> is large the o - line decision maker's information deteriorates very quickly, and the on-line decision maker has more accurate information.

#### **Proposition 2** $V_{00} + V_{11} > V_{10} + V_{01}$

*Proof* In the appendix.

Proposition 2 states that self-managed work teams and formal training programs are "super-modular" in the firm's value function and thus are complements (Athey and Stern (1998); Milgrom and Roberts (1990)). The proof of the proposition is based on the assumption that when self-managed teams are used formal training programs increase the accuracy of the on-line decision maker's information and thus the expected value of the decision maker's choices. However, if teams are not used, then formal training programs will have no a ect on the accuracy of the (o -line) decision maker's information and thus the expected value of the expected value of the accuracy of the accuracy of the on-line decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's information and thus the expected value of the decision maker's choices will not change.

The next section presents the empirical model used to test the hypotheses.

# 3 Empirical Model

This section presents the empirical model that is used to test the implications

a linear latent profit model. The second subsection presents the restrictions imposed on the structure of the firm's latent profits by the theoretical model and the hypotheses to be tested in the empirical section. The third subsection presents the estimated model, including a description of distributional assumptions.

#### 3.1 Linear Latent Profit Model

There exist four possible choices for the firm, the latent value of each is presented below.  $V_{MR}$  is the latent value to the firm, where M indicates whether teaMs are used by the firm and R indicates whether tRaining is used by the firm. First, the value of neither using teams nor training is denoted by  $A_i$  for firm i. The latent profits of the other choices will be compared to this one.

$$V_{00} = A_i \tag{8}$$

The value of using teams but not using training is  $V_{10}$ . The relative value of this choice is a function of the measure of how much volatility there is on the firm's production floor,  $X_{i^{(0)}}$ , and of other characteristics of the firm  $(X_i)$ .  $V_{10}$  is also a ected by unobservable characteristics of the firm  $(^{2}_{iM})$ .

$$V_{10} = A_i + X_{i^{\circledast}} - {}^{\ast}_{\otimes M} + X_i - {}^{\ast}_{iM} + {}^{2}_{iM}$$
(9)

The value of using training but not teams is  $V_{01}$ .

$$V_{01} = A_i + X_{i^{\circledast}} - {e_R} + X_i - {i_R} + {e_{iR}}$$
(10)

One of the main objectives of the empirical analysis is measuring the complementarity between using teams and using training programs. If the



associated with greater probability weight on the diagonal events of choosing both practices or neither practice. The corresponding probabilities are determined by the following three equations.

$$\Pr(M = 1; R = 0jX^{-}) = (jX^{-}_{R}jX^{-}_{MR})$$

$$j_{2}(jX^{-}_{M}; jX^{-}_{R}jX^{-}_{MR}; \mathcal{H})$$
(19)

$$Pr(M = 0; R = 1jX^{-}) = (j X^{-}_{M} j X^{-} a_{M} R)$$

$$j_{2}(j X^{-}_{M} j X^{-} a_{M} R; j X^{-}_{R}; k)$$
(20)

and

$$Pr(M = 0; R = 0jX^{-}) = {}_{2}(jX^{-}_{Mj}X^{-}_{MR}jX^{-}_{RR}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}jX^{-}_{R}$$

where is the cumulative density of the standard normal distribution and  $_2$  is the cumulative density of the standard bivariate normal distribution. The cumulative distribution that is integrated in Equation (21) is the standardized cumulative distribution of  $^2_R$  conditional upon a particular value of  $^2_M$  (the diagonal line in Figure 1). The log likelihood function is then

$$L(M; R; X^{-}) = \sum_{i=1}^{n} ((1 \ i \ M) \ \ell(1 \ i \ R) \ \ell \ln(\Pr(M = 0; R = 0jX^{-})) + M \ \ell(1 \ i \ R) \ \ell \ln(\Pr(M = 1; R = 0jX^{-})) + (1 \ i \ M) \ \ell R \ \ell \ln(\Pr(M = 0; R = 1jX^{-})) + M \ \ell R \ \ell \ln(1 \ i \ \Pr(M = 0; R = 0jX^{-})) i \ \Pr(M = 1; R = 0jX^{-}) \ i \ \Pr(M = 0; R = 1jX^{-}))$$
(22)

where *n* is the number of observations. This log likelihood function can be estimated using standard maximum likelihood techniques, with the addition of a procedure to approximate the integral in Equation (21).<sup>6</sup> Using the standard calculus technique of Riemann integration, this integral can be approximated "from below" by the following finite sum (Browder (1996)).

$$\sum_{m=1}^{7} {}_{2} \left( i X_{M}^{-} i \frac{(m_{i} 1)}{7} X_{MR}^{-} i X_{R}^{-} i \frac{1}{7} \frac{m+1}{7} X_{MR}^{-} k \right)$$

$$i {}_{2} \left( i X_{M}^{-} i \frac{m}{7} X_{MR}^{-} i X_{R}^{-} i \frac{1}{7} \frac{m+1}{7} X_{MR}^{-} k \right)$$
(23)

<sup>&</sup>lt;sup>6</sup>Note that a similar model is discussed in some detail in Greene (2000, pp. 852-856), where it is called a "recursive simultaneous equations model."

The model can be consistently estimated as long as 1! 1 as n! 1.

Summing up, if it is the case that the term  $X^{-\mu}_{MR}$  is always 0, then the model corresponds to the standard bivariate probit model that has been used previously in the literature (Jones and Pliskin (1997)). By allowing this term to be positive, extra probability weight can be placed on the "diagonal" events to use both teams and training (the event (1,1))or to use neither teams nor training (the event (0,0)). As shown above, the skewing of the probabilities and placing more weight on the diagonal events, corresponds to the two practices being complements.

The model is estimated on the data set presented in the next section.

### 4 Data

The data set used to analyze the firm's decision to use these high performance work systems is based on a large survey of U.S. manufacturing establishments. National Employer Survey (NES) 1994 is a stratified random sample of US private sector establishments with over 20 employees conducted by the Bureau of the Census working with the University of Pennsylvania's Center on the Educational Quality of the Workforce. The survey was administered by telephone in August and September 1994. The respondent to this survey is the plant manager. The response rate is 72 % with 3,358 establishments participating, including 1,621 manufacturing establishments.

The data set has unique advantages for testing the hypotheses presented above. In particular it is a large data set that provides information on training programs, the use of human resource practices such as self-managed work teams, and information on the general characteristics of the establishments surveyed.<sup>8</sup> The large representative sample is necessary for understanding the adoption of human resource practices in U.S. manufacturing. Much of

<sup>&</sup>lt;sup>7</sup>For further discussion of the data see Black and Lynch (1998). The public use data files for NES 1994 and NES 1997 may be obtained at http://www.irhe.upenn.edu/.

<sup>&</sup>lt;sup>8</sup>The more recent NES 1997 data is similar to NES 1994, although it does not contain any information regarding the firm's product market. Therefore it is not appropriate for this paper.

the previous analysis is undertaken on surveys of particular industries, including steel, automobiles and apparel, leading to substantive extrapolation problems. production line workers.<sup>11</sup>

TRAINING is 1 if the respondent answered that some number of production workers have received formal instruction in the last year. TRAINING is 0 if no production workers have received formal instruction in the last year. Formal instruction includes "structured or formal training either on-the-job (by supervisors or outside contractors) or at a school or technical institute". This definition is meant to capture those training programs that do more than simply show the worker how to perform the required tasks, but also increase the decision making ability of the production line worker. It would be preferable to have information on the proportion of production workers involved in these training programs in order to have a better idea of the penetration. Unfortunately that information is not available in this data set.<sup>12</sup>

The analysis uses two measures of the firm's product market. CUSTOM is 1 if the respondent answered that tailoring its products to specific customer needs is the most important way to compete in the firm's product market. CUSTOM is 0 if the respondent answered that some *other* method is the most important way to compete in the product market. QUALITY is 1 if the respondent stated that producing quality products is the best way for the establishment to compete in its product market. QUALITY is 0 is some *other* method is the most important way to compete in its product market.

The proxy for the volatility of the firm's product market (*®*) is CUSTOM. Rewriting Hypothesis 1 in terms of this measure, the hypothesis is supported if the following two equations hold.

$$C_{USTOMM} > 0$$
 (24)

<sup>&</sup>lt;sup>11</sup>It would be preferable to use a higher cuto (say 50 %), but the data set is not large enough to allow that possibility. See Osterman (1994, 1995) for further discussions of the penetration of human resource practices.

<sup>&</sup>lt;sup>12</sup>While the data provides information on the number of production workers who have received training, it does not provide information on the number of production workers there are in the firm.

<sup>&</sup>lt;sup>13</sup>The other major answer to this was question is price.

and

$$\overline{CUSTOMM} + \overline{CUSTOMMR} > 0$$
(25)

If the firm states that tailoring its product to specific customer needs is the most important way to compete then such a firm is likely to have many di erent products on the production line and a lot of day to day changes on the best method to use in completing the order. One concern with this proxy and with the related measure QUALITY is that the respondent was asked to choose the "best" answer, and so there may be firms that compete both on customized products and quality, but choose quality because that is the "most important" way the firm competes. It would be preferable to have much more detailed information about how much change is occurring on the production line, rather than making inferences from general characteristics of the firm's product market.

A number papers in the literature suggest that firms that produce high QUALITY products will more likely to use employee involvement programs such as TEAMS (Arthur (1994); Eaton and Voos (1992); Osterman (1994)). It also seems reasonable that firms that produce high QUALITY products will be more likely to use TRAINING programs in order to increase the skill of the workforce. This explanation for the use of training di ers from the explanation presented in the theory section. It would be preferable to have more information on the nature of the training programs used by these firms. Do these programs improve decision making? Do they simply improve the worker's skill? Do they do both? Training programs that do di erent things will be used for di erent reasons, unfortunately the data does not allow the researcher distinguish between the di erent types of training programs.

The analysis uses four other measures of firm characteristics. UNION is 1 if there is at least one union in the establishment. UNION is 0 if there is no union in the establishment. Previous work suggests that the existence of unions decreases the likelihood that the firm will use TEAMS (Osterman

Variable	Percentage
Firms that use self-managed work teams (TEAMS)	22
Firms that use formal training programs (TRAINING)	77
Firms that tailor products to customer needs (CUSTOM)	27
Firms that produce high quality products (QUALITY)	35
Firms with at least one union (UNION)	26
Firms with 50 to 99 employees (50TO99)	48
Firms with 100 to 249 Employees (100TO249)	32
Firms with multiple establishments (MULTI)	59

#### Table 1: Frequencies

work teams) that reduce their bargaining power, particularly practices that increase the flexibility of the firm to move workers from job to job. Unions may support training programs that improve the workers skill and human capital, but may not support training programs that increase worker flexibility. 50TO99 is 1 if there are less than 100 employees in the establishment (note that all establishments have at least 50 employees). 50TO99 is 0 if the establishment has 100 or greater employees. 100TO249 is 1 if there are less than 100 employees or if the establishment is 0 and 249 employees. 100TO249 is 0 if there are less than 100 employees or more than 249. MULTI is 1 if this establishment is part of a firm with multiple establishments. MULTI is 0 if this establishment is the only establishment in the firm. All three variables measure the size of the firm. Results from previous work suggests larger firms are more likely to use both TEAMS and TRAINING (Adams (2001); Black and Lynch (1998); Osterman (1994, 1995)). As argueamsAseMUusguItn

almost half have less than 100 employees and 59 % belong to firms with more than one establishment.

### 5 Results

Table 2 presents the results of the model.<sup>14</sup> To test Hypothesis 1 the appropriate equation is Equation (24),

$$C_{USTOMM} = :30 > 0 \tag{26}$$

which is statistically significantly di erent from 0, and Equation (25) is,

$$customm + \bar{a}_{custommR} = :30 \ j :02 = :28 > 0$$
 (27)

which is also statistically significant. These results give support for Hypothesis 1, and suggest that conditional on the use of TRAINING, firms value the use of TEAMS more highly when there is volatility on the firm's production floor.

To test Hypothesis 2 the appropriate equation is,

$${}^{-a}_{CUSTOMMR} + {}^{-a}_{CONSTANT} = i :02 + :85 = :83 > 0$$
 (28)

The alternative hypothesis is that this equation is always 0, is equivalent to a standard bivariate probit model. A log-likelihood ratio test between the model presented above and the standard bivariate probit model, shows that the test statistic is 10.92, which is statistically significant. This result supports Hypothesis 2 and suggests that firms view TEAMS and TRAINING as complements.

Overall these results support the hypotheses presented above. The results show that whether the firm produces customized products has a positive effect on the probability that the firm uses TEAMS. The probability (unconditional on the use of TRAINING programs) that the firm uses TEAMS is

<sup>&</sup>lt;sup>14</sup>These particular results are from a model in which  $^{1} = 100$  (see Equation (23)), although the results vary little from the results in which  $^{1} = 2$ .

Variable			@Prob @x
Teams (X ⁻ <sub>M</sub> )			
Custom	.30	(.11)	.10
Quality	.18	(.10)	.05
Union	16	(.10)	04
50to99	22	(.11)	06
100to249	28	(.12)	08
Multi	.14	(.09)	.04
Constant	.04	(.13)	-
Training $(X^{-}_{R})$			
Custom	.43	(.12)	.13
Quality	.28	(.09)	.10
Union	23	(.09)	09
50to99	25	(.10)	08
100to249	24	(.11)	06
Multi	.19	(.08)	.07
Constant	.77	(.13)	-
Both (X <sup>-</sup> ¤ <sub>MR</sub> )			
Custom	02	(.07)	
Constant	.85	(.03)	
1/2	.9990		
Log likelihood	-911.68		

Table 2: Bivariate Probit with Complementarity (standard errors)

10 percentage points higher for firms that believe tailoring the product to customer needs is the best way to compete in the their product market. This is the largest e ect on the probability of using self-managed work teams of

on events using both practices and using neither practice). This result then suggests that there are other unmeasured factors that a ect the degree to which these practices are complements.<sup>16</sup>

# 6 Conclusion

The literature suggests that the use of high performance work systems leads

decision maker). The model illustrates the trade-o between the fast decisions of the on-line decision maker and slow but more educated decisions of the o -line decision maker. There are two main theoretical results. The first result states that conditional on whether the firm uses training, firms value the use of teams more when there is a lot of volatility on the production floor, relative to when there is little volatility. The second result states that teams and training programs are complements. Hypotheses based on these two theoretical results are tested on a data set based on a large survey of U.S. manufacturing establishments.

An empirical model is presented that is more general than models used in previous work (for example Jones and Pliskin (1997)). This model allows the firm to choose to adopt both teams and training programs simultaneously and it allows the choices to interact and for this interaction to vary across firms. The results of the empirical analysis give support for the two hypotheses. In regards to the first hypothesis, the results show that conditional on the use of training programs, firms that produce custom products value the use of teams more highly than firms that don't. It is argued in the paper that firms that produce custom products show that an empirical model that allows for a positive interaction term between the two choices is more likely given the data than a model which allows for no interaction. It is shown in the paper, that this test is equivalent to testing for whether the two practices are complements.

These results suggest caution in interpreting the estimated productivity e ects of using "high performance work systems." Firm's choose practices systematically and this selection of practices must be accounted for in the empirical analysis.

# 7 Appendix

*Proof of Proposition 1.* (1). The proof has two parts. Part (i) shows that there exists an  $\mathscr{B}_{l}$  such that for  $\mathscr{B} < \mathscr{B}_{l}$ ,  $V_{10}$  i  $V_{00} < 0$ . Part (ii) shows that

there exists an  $\mathscr{B}_h$  such that for  $\mathscr{B}_h < \mathscr{B}$ ,  $V_{10}$  i  $V_{00} > 0$ .

i) Let  $^{o}_{R} = 1$ . The o -line decision maker's belief at time *t* is one of two values,

$$!_{t} = \begin{cases} r^{2}(0) & \text{if } s_{t_{i} 2} = 0\\ r^{2}(1) & \text{if } s_{t_{i} 2} = 1 \end{cases}$$
(29)

where  $r(s_t) = (1 \ i \ @) s_t + @(1 \ i \ s_t)$ . As @! 0 the o -line decision maker knows the state and always makes the correct choice. By Claim 5 Rustichini and Wolinsky (1995),  $\lim_{@! 0}$  the stationary probability that  $c_t = 0$  given  $s_t = 1$  is strictly positive (ie, that the on-line chooses the incorrect task). So as @! 0,  $V_{10} < V_{00}$ , and thus there exists such an  $@_l$ . The Proof of Proposition 2, shows  $V_{10}$  is non-increasing in  $°_R$ , and by assumption  $V_{00}$  is constant in  $°_R$ .

ii) There are two cases. Case 1) Let k < 0.5. Let  ${}^{o}_{R} = 1$ . Let  ${}^{@}_{h}$  be such that  $r^{2}(0) = k$ , that is

$$\mathscr{B}_{h} = \frac{2 \, i \, (4 \, j \, 8k)^{\frac{1}{2}}}{4} \tag{30}$$

By Claim 2 (Rustichini and Wolinsky (1995)), if

$$\frac{1}{k} , \frac{2(1 \ i \ \pm_d(1 \ j \ 2^{\mathscr{B}})) \log \pm_d}{2^{\mathscr{B}} \log \pm_d \ i \ (1 \ j \ \pm_d)(1 \ j \ 2^{\mathscr{B}}) \log(1 \ j \ 2^{\mathscr{B}})}$$
(31)

Then  $j_t = 1$  for all t. Let  $@_3$  be such that Equation (31) holds with equality. We know  $@_h < @_3$  as at  $@_h$ , Equation (31) does not hold. At  $@_h$ ,  $V_{00} = \frac{1}{2}$  and at  $@_3$ ,  $V_{10} = \frac{1}{2}$ . We know that for  $@ < @_3$ ,  $j_t \in 1$  for all t and therefore by revealed preference  $\sum_{j=t}^{1} t_d^{j_j t} \Pr(\mathcal{I}_j j! t) > \frac{1}{2}$  for all  $t_d$  and so  $V_{10} > \frac{1}{2} = V_{00}$ . Let  $°_R < 1$ . The result holds for large enough  $°_R$  as by definition  $V_W$  is continuous in  $°_R$ . The rest follows in a similar fashion to Case (1). Case 2) Let  $k_{\downarrow}$  0.5. Let  $°_R = 1$ . Let  $@_h$  be such that  $r^2(1) = k$ , so

$${}^{\mathscr{B}}_{h} = \frac{2 \, j \, (4 \, j \, 8(1 \, j \, k))^{\frac{1}{2}}}{4} \tag{32}$$

By Claim 2 Rustichini and Wolinsky (1995) if

$$\frac{1}{k} \cdot 2_{j} \pm_{d} (1_{j} 2^{\mathscr{B}})$$
(33)

then  $z_t = 0$  for all *t*. Let  $@_3$  be such that Equation (33) holds with equality. At  $@_{h_t}$  Equation (33) does not hold if

$$\pm_d > \frac{(2k_j \ 1)^{\frac{1}{2}}}{k} \tag{34}$$

By a similar argument to Case (1), if Equation (34) holds  $\mathscr{B}_h < \mathscr{B}_3$  and at  $\mathscr{B}_h$ ,  $V_{10} > V_{00}$ . Let  $°_R < 1$ . For large enough  $°_R$ , the result holds as  $V_{10}$  is continuous in  $°_R$ .

In cases (1) and (2), nothing changes with an increase in  $c_1$ , but it is also true that the on-line decision maker learns nothing from choosing  $c_{j_i 1} = 1$ . By assumption, case (3) must hold at least some of the time. If  $c_{j_i 1} = 1$ , consider case (3) and let  $s_j = 1$ , then

$$\Pr(i_{j} > W) = (1_{j} \ ^{\mathscr{B}})^{\circ}_{1} + \ ^{\mathscr{B}}(1_{j} \ ^{\circ}_{1})$$
(37)

this is because  $Pr(s_{j_i 1} = 1) = 1$  *j*  $^{@}$ , and if  $s_{j_i 1} = 1$  then  $\mathscr{U}_{t_i 1} = 1$  and  $Pr(\mathscr{U}_{j_i} = 1) = ^{\circ}_1$ . We thus have that

$$\frac{@\Pr(i_j > W)}{@_{1}^{\circ}} = 1_j \ 2^{@} > 0$$
(38)

Note that @2(0::5).

Similarly, we can look at  $\frac{@\Pr(i_j = 0j! t)}{@\circ_1}$ . If  $i_{j_j 1} = 1$ , Case (3) holds and  $s_j = 0$ , then

$$\Pr(!_{j} < W) = (1_{j} \ ^{\mathscr{B}})^{\circ}_{1} + \ ^{\mathscr{B}}(1_{j} \ ^{\circ}_{1})$$
(39)

and

$$\frac{@\Pr(i_j < W)}{@_{1}^{\circ}} = 1 \ j \ 2^{@} > 0 \tag{40}$$

QED.

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